

Work Order ID 65965

Friday, January 28, 2011 2:02:04 PM

Page 1

Item ID: D4038-7

Accept

Setup Start

Revision ID:

Stop

Item Name: Block

Start Date: 1/28/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4038

B

100

0.00

Bandsaw

Jeaspa Bandsaw

Memo

CUT BLANK 2.125" LONG

0.00

105

0.00

HAAS I

HAAS CNC vertical machine #1

Memo

Mill as per Dwg and Folio FA884

DWG REV: B

FOLIO REV: AA

DEBURR

0.00

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Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC2- Inspect parts off machine FAI/FAIB

0.00

B.A. 11/01/31

2

Ø

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

JL 11/01/31

②

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QS1005 4.1

0.00

MS- 11/01/31

2Ø

HandFinish

Memo

0.00

Hand Finishing

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Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

2 BR 11-01-31

160

Identify as per dwg & Stock Location: 114

0.00

Packaging

Memo

0.00

Packaging

11/01/31 (2)

170

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/01/31

CD 11/01/31

Picklist Print

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Page 1

Work Order ID: 65965

Parent Item: D4038-7

Parent Item Name: Block

Start Date: 1/28/2011

Required Date: 1/31/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.500X02.00 0		Purchased	No				f	13.0624		0.349474			

6061-T6 Bar 1.50 x 2.00

Location

Loc Qty

Loc Code

MAT

11.355

114608 ✓

11.355

MAT10

1.7074

110167

1.7074

Rev. 1.28

391

